

# Certificate of Analysis

ISO 9001

## Reference Material

### Product name

(2RS,4S)-2-[[[3-(2-Chloro-6-fluorophenyl)-5-methylisoxazol-4-yl]carbonyl]amino]methyl]-5,5-dimethyl-thiazolidine-4-carboxylic Acid (Penilloic Acids of Flucloxacillin)

### Product code

MM0489.02

### CAS number

not listed

### Molecular weight

427.88

### Molecular formula

C<sub>18</sub>H<sub>19</sub>ClFN<sub>3</sub>O<sub>4</sub>S

### Lot number

1031599

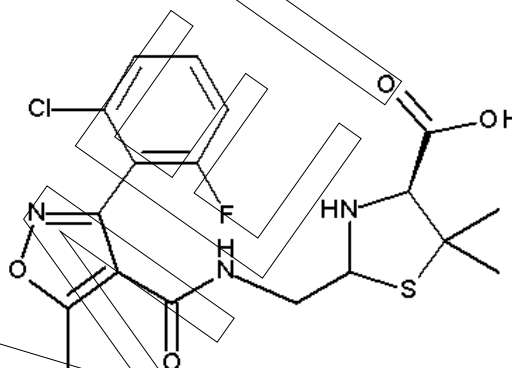
### Appearance

white solid

### Melting point

134 °C

### Long-term storage

2 to 8 °C, dark  
hygroscopic

Assay "as is"  
97.3 %

Date of shipment:

**02 Sep 2019**

Producer confirms that this reference material (RM) meets the specification detailed on this Certificate of Analysis for **two years** from the date of shipment, provided the substance is stored under the recommended conditions unopened in the original container.

<b>Release by:</b>	<b>Date of Release:</b>		Product Release
Dr. Sabine Schröder	Luckenwalde, 20 Aug 2019		



**Mikromol<sup>TM</sup>**

## Product information

For laboratory use only. Not suitable for human or animal consumption.

Before usage of the RM, it should be allowed to warm to room temperature. No drying required, as the certified value is already corrected for the content of water and other volatile materials.

The product quality is controlled by regularly performed quality control tests (retests).

## Further content

Identity

Assay

Final result

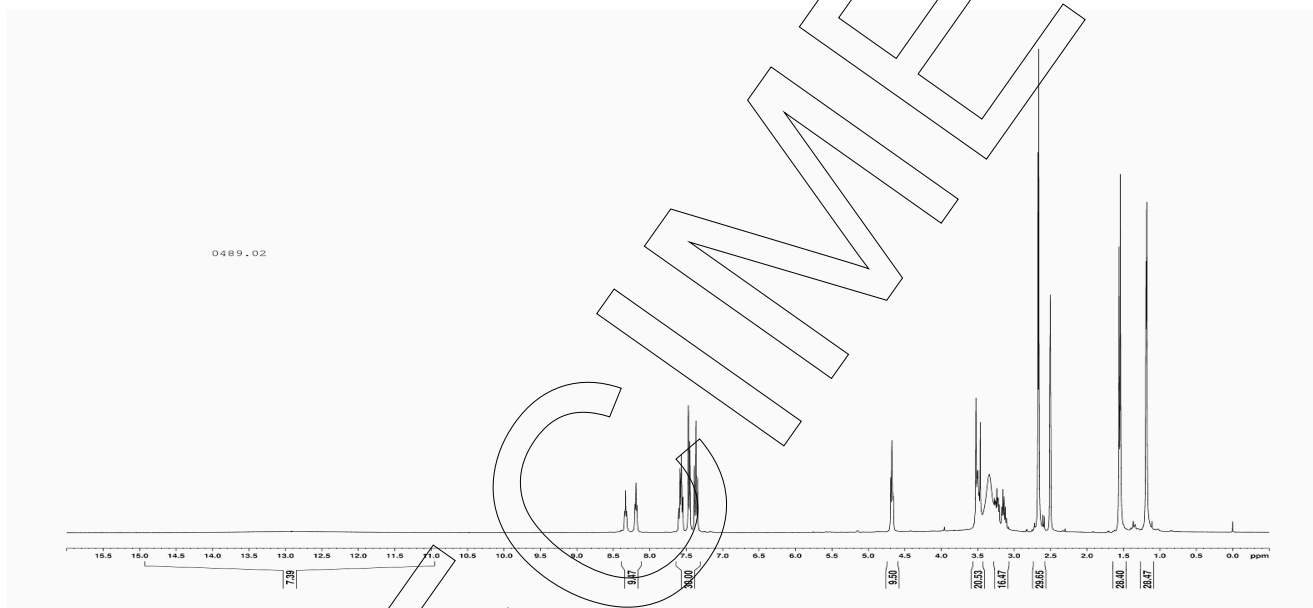
Revision table

SPECIMEN

## Identity

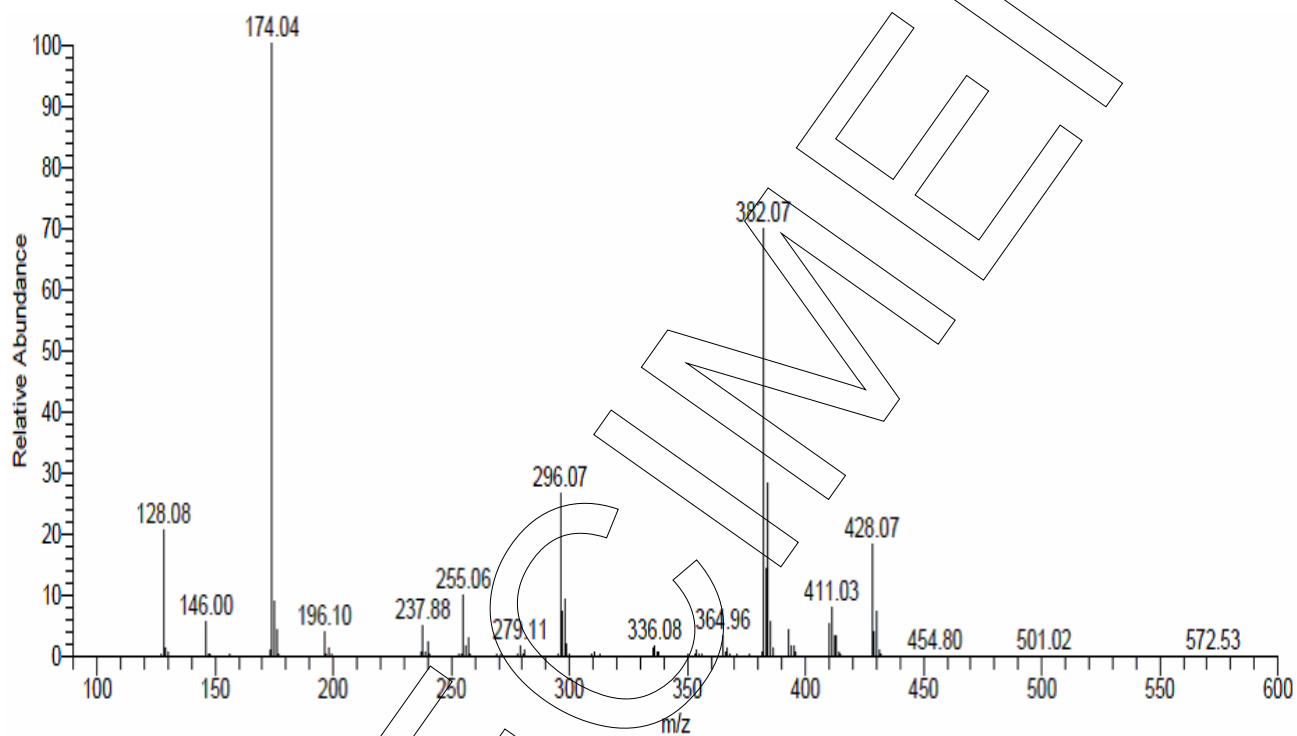
The identity of the reference material was established by following analyses.

Method	Conditions	Result
$^1\text{H-NMR}$	400 MHz, $\text{DMSO-d}_6$	Structure confirmed



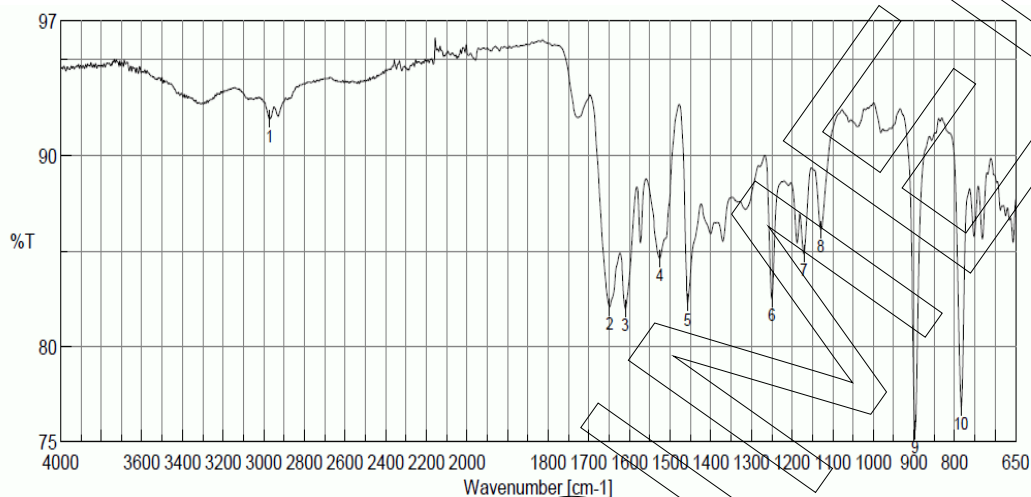


Method	Conditions	Result
MS	4.5 kV ESI; vaporization temperature: 200 °C	Structure confirmed





Method	Conditions	Result
IR	Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Spectroscopy	Structure confirmed



Result of Peak Picking		
No.	Position	Intensity
1	2971.77	91.8643
2	1648.84	82.0617
3	1610.27	81.9807
4	1525.42	84.5979
5	1456.96	82.2797
6	1249.65	82.4936
7	1170.58	84.8393
8	1129.12	86.08
9	896.737	75.605
10	783.922	76.8299

## Assay

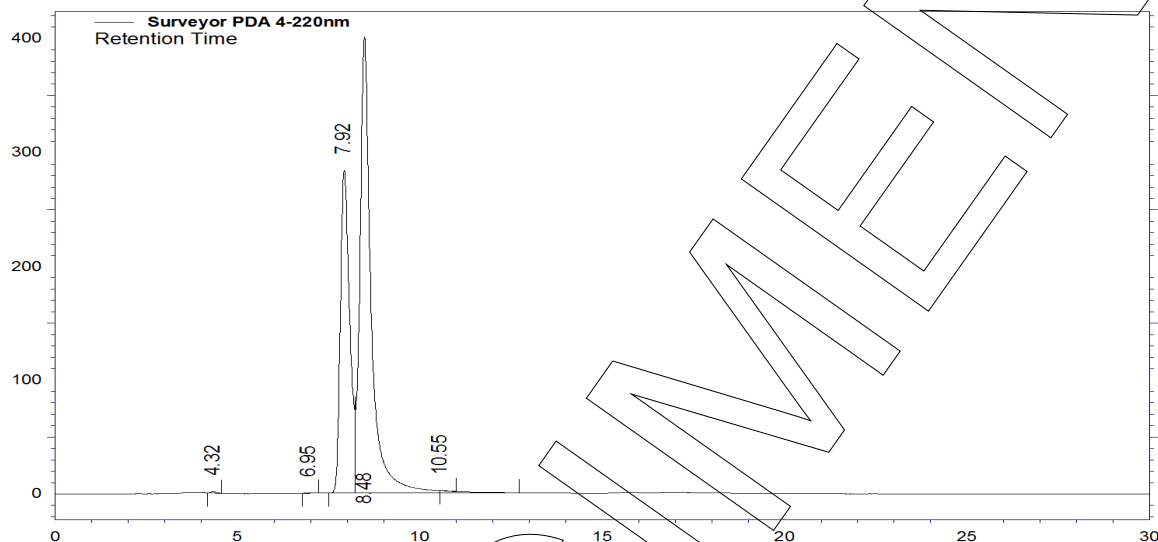
The assay of the reference material was assessed by following analyses.

### Purity by High Performance Liquid Chromatography (HPLC)

HPLC Conditions:	
Column	LiChrospher RP-18e; 5 µm, 250 x 4.6 mm
Column temperature	40 °C
Detector	DAD, 220 nm
Injector	Auto 10.00 µl; 0.174 mg/ml in Acetonitrile/Water 50/50 (v/v)
Flow rate	1.0 ml/min
Phase A	2.7 g/l KH <sub>2</sub> PO <sub>4</sub>
Phase B	Acetonitrile
Gradient program	A/B 70/30 (v/v)



HPLC chromatogram and peak table



Area percent report - sorted by signal

Pk #	Retention time	Area	Area %	
1	4.32	12453	0.09	
2	6.95	5444	0.04	
3	7.92	4992143	36.38	Isomer I
4	8.48	8707666	63.46	Isomer II
5	10.55	2845	0.02	
Totals		13720551	100.00	

The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %. System peaks were ignored in calculation.

Result (n = 3)

99.84 %; SD = 0.06 %



## Volatile content

### Water content

<b>Method</b>	Karl Fischer titration
<b>Result</b> (n = 3)	2.55 %; SD = 0.02 %

### Residual solvents

<b>Method</b>	<sup>1</sup> H-NMR
<b>Result</b> (n = 1)	No significant amounts of residual solvents were detected (< 0.05 %).

## Final result

**Assay "as is": 97.29 %**

The assay "as is" is assessed by 100% method (mass balance) and is equivalent to the assay based on the not anhydrous and not dried substance respectively.

The calculation of the 100% method follows the formula:

$$\text{Assay (\%)} = (100 \% - \text{volatile contents (\%)}) * \frac{\text{Purity (\%)}}{100 \%}$$

Volatile contents are considered as absolute contributions and purity is considered as relative contribution. Inorganic residues are excluded by additional tests.

## Revision table

Revision	Date	Reason for revision
00	20 Aug 2019	Release of the Certificate of Analysis - initial version

Product warranties for the RM are set out in the terms and conditions of purchase.