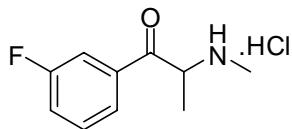




CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

Report ID: D947b.2013.01

Compound Name: (±)-3-Fluoromethcathinone hydrochloride Description: Off white solid
Collection Number: D947b Batch Number: 10-D-15
Chemical Formula: C₁₀H₁₂FNO.HCl Molecular Weight: 217.7(HCl), 181.2 (base)
CAS No: N/A Release date: 24th January 2011
Structure:



Synonyms: 1-(3-Fluorophenyl)-2-methylaminopropan-1-one hydrochloride
3-FMC.HCl

Purity (mass fraction): 99.8± 2.0% (95% coverage interval)

The purity value was obtained from a combination of traditional analytical techniques and quantitative nuclear magnetic resonance (QNMR). The purity estimate by traditional analytical techniques was obtained by subtraction from 100% of total impurities by HPLC with UV detection, thermogravimetric analysis, Karl Fischer analysis and ¹H and ¹⁹F NMR. The purity estimate by QNMR was obtained using a combination of the three proton doublet at 1.45 ppm and one proton quartet at 5.2 ppm against a certified internal standard of dimethyl terephthalate. Supporting evidence is provided by headspace GC-MS analysis of occluded solvents, elemental microanalysis and GC-FID analysis of *N*-acetyl derivative.

HPLC: Instrument: Shimadzu Model LC-20AB, SIL-20A HT autosampler
Column: Ascentis C-18, 2.7 μm (4.6 mm x 150 mm)
Mobile Phase: Acetonitrile/MilliQ water (80:20)
0.05% TFA was present in both aqueous and organic phases.
Flow rate: 0.4 mL/min
Detector: Waters PDA 996 operating at 242 nm
Retention time: 10.6 min
Relative peak area response of main component:
Initial analysis: Mean = 99.9%, s = 0.01% (10 sub samples in duplicate, October 2010)

GC-FID: Instrument: Agilent 6890
Column: HP-1, 30 m x 0.32 mm I.D. x 0.25 μm
Program: 100 °C (1 min), 20 °C/min to 160 °C (10 min), 30 °C/min to 300 °C (3 min)
Injector: 200 °C Detector Temp: 320 °C
Carrier: Helium Split ratio: 20/1
Relative peak area response of main component as the *N*-acetyl derivative:
Initial analysis: Mean = 99.9%, s = 0.14% (5 sub samples in duplicate, November 2010)
Re-analysis: Mean = 99.5%, s = 0.04% (5 sub samples in duplicate, March 2013)

GC-FID: Instrument: Varian CP-3800
Column: HP-1, 30 m x 0.32 mm I.D. x 0.25 μm
Program: 100 °C (1 min), 20 °C/min to 160 °C (10 min), 20 °C/min to 300 °C (3 min)
Injector: 200 °C Detector Temp: 320 °C
Carrier: Helium Split ratio: 20/1
Relative peak area response of main component as the *N*-acetyl derivative:
Initial analysis: Mean = 99.5%, s = 0.13% (5 sub samples in duplicate, November 2010)
Re-analysis: Mean = 99.5%, s = 0.14% (5 sub samples in duplicate, September 2011)

Thermogravimetric analysis: Non volatile residue < 0.2 % mass fraction (November 2010). The volatile content (e.g. organic solvents and/or water) could not be analysed accurately because of the inherent volatility of the material.

Karl Fischer analysis: Moisture content < 0.2% mass fraction (September 2010, 2011 and 2013)

QNMR: Instrument: Bruker Avance-400
 Field strength: 400 MHz Solvent: d₆-DMSO (2.50 ppm)
 Internal standard: Dimethylterephthalate (100% m/m)
 Initial analysis: Mean (1.45 ppm) = 99.8%, s = 0.5% (5 sub samples, September 2010)
 Initial analysis: Mean (5.20 ppm) = 99.8%, s = 0.5% (5 sub samples, September 2010)

Spectroscopic and other characterisation data

ESI-MS: Instrument: Micromass Quatro Micro
 Operation: Negative ion mode, direct infusion at 5 µL/min
 Ionisation: ESI spray voltage at 3.2 kV positive ion
 EM voltage: 650 V
 Cone voltage: 14 V
 Peak: 182.2 (M+H⁺) m/z

HS-GC-MS: Instrument: Agilent 6890/5973/G1888
 Column: DB-624, 30 m x 0.25 mm I.D. x 1.4 µm
 Program: 50 °C (5 min), 7 °C/min to 120 °C, 15 °C/min to 220 °C (8.3 min)
 Injector: 150 °C Transfer line temp: 280 °C
 Carrier: Helium, 1.2 mL/min Split ratio: 50/1
 Solvents detected: Acetone and diethyl ether

IR: Instrument: Biorad FTS300MX FT-IR
 Range: 4000-400 cm⁻¹, KBr powder
 Peaks: 2950, 2739, 2690, 2442, 1700, 1585, 1474, 1436, 1261, 1097, 1017, 897, 797 cm⁻¹

¹H NMR: Instrument: Bruker Avance-400
 Field strength: 400 MHz Solvent: D₂O (4.79 ppm)
 Spectral data: δ 1.63 (3H, d, *J* = 7.3 Hz), 2.84 (3H, s), 5.11 (1H, q, *J* = 7.3 Hz), 7.50 (1H, dddd, *J* = 0.9, 2.6, 8.5, 8.5 Hz), 7.62 (1H, ddd, *J* = 5.6, 8.2, 8.2 Hz), 7.73 (1H, dddd, *J* = 1.7, 1.7, 1.7, 9.3 Hz), 7.83(1H, dddd, *J* = 1.0, 1.0, 1.0, 7.8 Hz) ppm
 Acetone and diethyl ether were both observed at 0.01% mass fraction in the ¹H NMR.

¹³C NMR: Instrument: Bruker Avance-400
 Field strength: 101 MHz Solvent: D₂O
 Spectral data: δ 15.1, 31.0, 59.8, 115.3 (d, *J*_{C-F} = 23.1 Hz), 122.2 (d, *J*_{C-F} = 21.1 Hz), 125.0 (d, *J*_{C-F} = 3.0 Hz), 131.3 (d, *J*_{C-F} = 8.0 Hz), 134.2 (d, *J*_{C-F} = 7.0 Hz), 162.6 (d, *J*_{C-F} = 246.5 Hz), 196.4 (d, *J*_{C-F} = 3.0 Hz) ppm

¹⁹F NMR: Instrument: Bruker Avance-400
 Field strength: 376 MHz Solvent: D₂O
 Spectral data: δ -111.8 (1F, s) ppm
 A fluorinated impurity was observed at 2.6% mass fraction in the ¹⁹F NMR.

Microanalysis: Found: C = 55.5%; H = 6.1%; N = 6.4% (September, 2010)
 Calc: C = 55.2%; H = 6.0%; N = 6.4% (Calculated for C₁₀H₁₃ClFNO)

Expiration of certification

The property values are valid till 5th March 2016, i.e. three years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body.

The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases, it is recommended that the end-user conduct their own in-house stability trials.

The long-term stability of the compound in solution has not been examined.

This material has been given a shelf life of three years from the date of re-certification. The material will be re-tested on an annual basis to ensure that the property values are still valid. In the event a product fails the stability trial, notification will be sent to all impacted customers.

In the absence of stability data the measurement uncertainty at the 95% coverage interval has been expanded to accommodate any potential change in the property value. The stability component has been estimated from stability trials conducted on similar materials by NMI Australia over the last 10 years.

Homogeneity assessment

The homogeneity of the material was assessed using purity assay by HPLC with UV detection on ten randomly selected 1-2 mg sub samples of the material. The material was judged to be homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Metrological Traceability

The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. The purity was derived by subtraction of the mass of impurities from the mass of the reference material. Organic purity is traceable to the SI-derived coherent unit one through chromatographic separation and response factor determination of individual components. Volatile and non-volatile residue content is directly traceable to mass through use of Karl Fischer and thermogravimetric analysis. Quantitative NMR provides an independent direct measure of the mass fraction of the analyte of interest, calibrated with an internal standard certified for purity (mass fraction).

Recommended storage

When not in use, this material should be stored at or below 4 °C in a closed container in a dry, dark area.

Intended Use

For *in vitro* laboratory analysis only.

Caution

Treat as hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust.

Legal notice

Neither NMI nor any person acting on NMI's behalf assumes any liability with respect to the use of, or for damages resulting from the use of, this reference material or the information contained in this certificate.

Authorised by:

S. R. Davies

Team Leader,
Chemical Reference Materials, NMI.
Dated: 14 March, 2013.

Characterisation data and property values specified in this report supersede those in all reports issued prior to 14th March 2013.



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