

Certificate of Analysis

Characterisation methods are accredited according to

ISO 17025

Reference Material

Product name

3-[(1S,2S)-1-Methyl-1-oxidopyrrolidin-2-yl]pyridine

Product code Lot number MM0517.08-0025 W1183238 CAS number Appearance 51095-86-4 white solid

Molecular weight Melting point (DSC)

178.23 169 °C

Molecular formulaLong-term storage $C_{10}H_{14}N_2O$ 2 to 8 °C, darkvery hygroscopic

Assay¹ "as is" **93.3 %** Uncertainty² U **0.5** %

Intended Use: Use for identification and quantification. The assay is verified by a second testing method.

Date of shipment: 08 Nov 2021

Producer confirms that this reference material (RM) meets the specification detailed on this Certificate of Analysis for **two years** from the date of shipment, provided the substance is stored under the recommended conditions unopened in the original container.

Release by: Date of Release:	0	
Dr. Sabine Schröder Luckenwalde, 02 Nov 2021	Soia	Product Release

¹ Calibration and verification were carried out using standards traceable to SI-units. The value is expressed on an "as is" basis.

² The uncertainty "U" is the expanded uncertainty of the testing method for the assigned value estimated in accordance with the Guide to the Expression of Uncertainty in Measurement (GUM). It corresponds to a level of confidence of about 95%. Coverage factor k = 2.



Product information

This RM is intended for laboratory use only and is not suitable for human or animal consumption.

This RM conforms to the characteristics of a primary standard as described in the ICH Guidelines. The values quoted in this Certificate of Analysis are the producer's best estimate of the true values within the stated uncertainties and based on the techniques described in this Certificate of Analysis. The characterisation of this material was undertaken in accordance with the requirements of ISO/IEC 17025. The identity is verified by data from international scientific literature.

Storage and handling

Before usage of the RM, it should be allowed to warm to room temperature. No drying is required, as assigned values are already corrected for the content of water and other volatile materials.

Reference Material quality is controlled by regularly performed quality control tests (retests).





Assigned value

Assay "as is":

93.27 %; U = 0.47 %

The assay "as is" is assessed by 100% method (mass balance) and is equivalent to the assay based on the not-anhydrous and not-dried substance. The assay is verified by quantitative NMR-spectroscopy. The verified result lies inside our acceptance criteria, i.e. less than 1.0 % difference to assay assigning technique.

For quantitative applications, use the assay as a calculation value on the "as is basis". The uncertainty of the assay can be used for estimation/calculation of measurement uncertainty.

Method 1: Value assigning technique - 100% method

100% method (mass balance) with chromatographic purity by HPLC

Result

93.27%; U = Q.47

The calculation of the 100% method follows the formula

Assay (%) = (100% - volatile contents (%))

Purity (%) 100%

Volatile contents are considered as absolute contributions and purity is considered as relative contribution. Inorganic residues are excluded by additional tests.

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ppm, 3 H Result (mass fraction, n = 6) 93.28 %	Conditions	400 MHz, CD ₃ OD Thymol (certified reference material), signal 6.1 - 7.2 ppm, 3 H	
antitative NMR spectrum	Internal Standard		
03 00 13 10 13 10 03 00	Result (mass fraction, n = 6)	93.28 %	
	antitative NMR spectrum		
		5.0 40 3.5 3.0 2.5 2.0 1.9 1.0 0.5 0.	
		<u>`</u>	

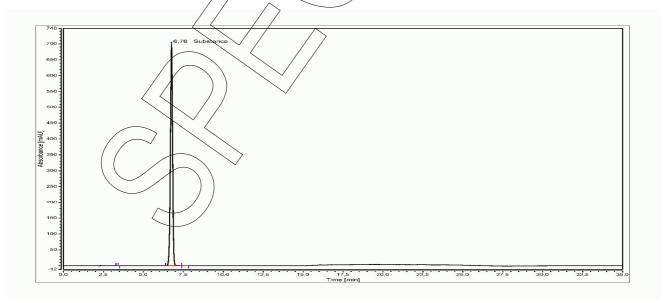


Purity

Purity by high performance liquid chromatography (HPLC)

old C18; 5 µm, 150 × 4.6 mm
old C18; 5 µm, 150 x 4.6 mm
ym
0.1642 mg/ml in Water
\ // />
ium hexanesu/phonate; 0.1 % H ₃ PO ₄
, 0.1 % H₃PO4
A/B 90/10
A/B to 60/40
A/B 60/40
Á/B to 90/10
A/B 90/10 (v/v)

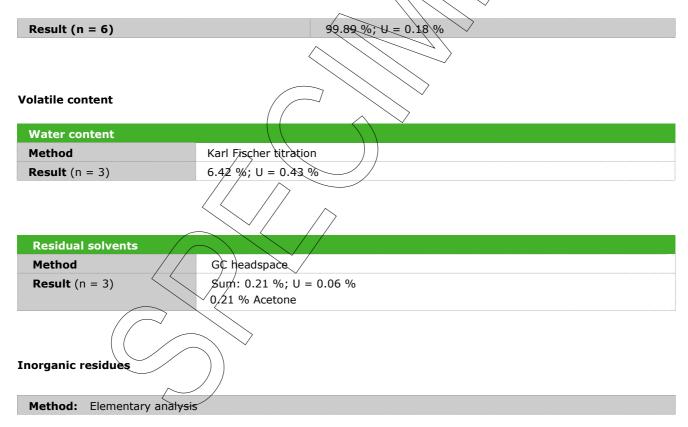
HPLC chromatogram and peak table





Area percent report - sorted by signal				
Pk #	Retention time	Area	Area %	
1	3.413	0.0767	0.07	
2	6.763	109.3746	99.89	
3	7.402	0.0401	0.04	
Totals		109.4914	100.00	

The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %. System peaks were ignored in calculation.



Inorganic residues can be excluded by elementary analysis (CHN).



Identity

The identity is assessed by ISO/IEC 17025 accredited testing methods.





Method	Conditions	Result
¹³ C-NMR	100 MHz, CD₃OD	Structure confirmed

