

Certificate of Analysis

Reference Substance

Ketoprofen

Catalogue Number: Lot Number: Molecular Formula: Molecular Weight: CAS Number:	LGCFOR0001.00 54735 C ₁₆ H ₁₄ O ₃ 254.28 [22071-15-4]	Long-term Storage: Appearance: Melting,Point: Assay 'as is':	2 to 8 °C, dark white solid 94 °C 99.6 %			
	OH					
Date of shipment: 2016-May-20						
	for two years from the c e is stored under the rec 2014-06-26					
		Dr. Sabine Schröde Product Release	er			





LGC GmbH, Im Biotechnologiepark, TGZ II, D-14943 Luckenwalde, Germany

6 pages



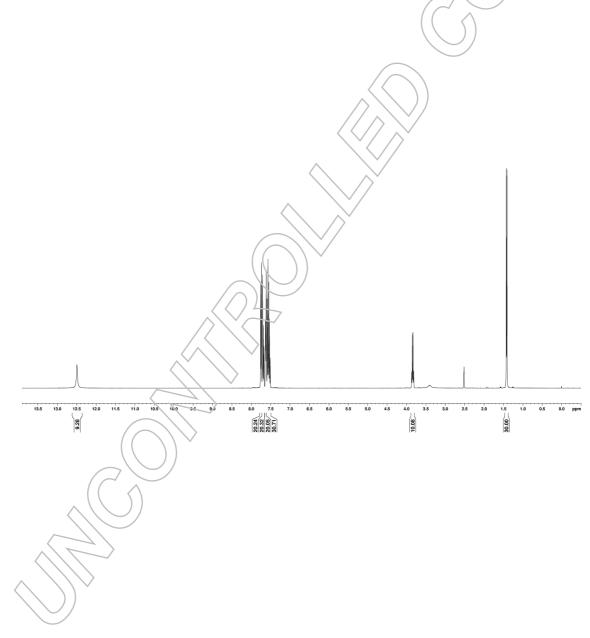
I. Identity

The identity of the reference substance was established by following analyses.

Ia. ¹H-NMR Spectrum

Conditions: 400 MHz, DMSO-d₆

The structure is confirmed with the signals of the spectrum and their interpretation.



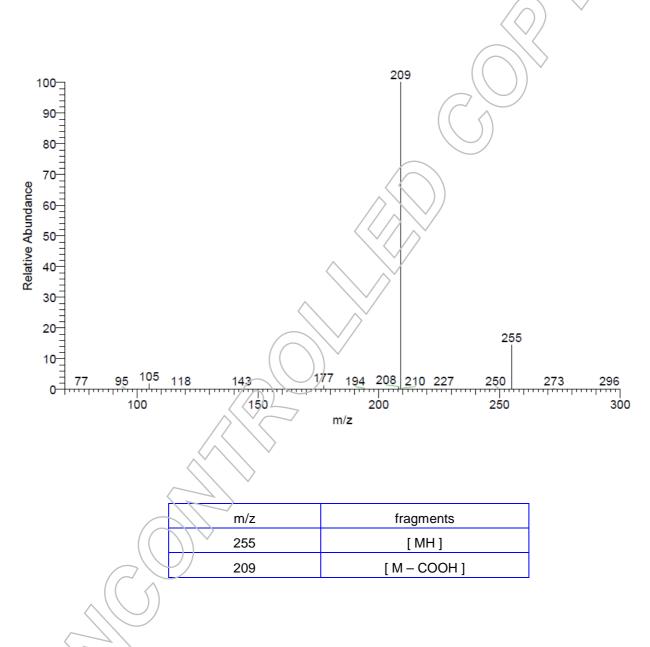


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Ib. Mass Spectrum

Method: 4.5 kV ESI; vaporization temperature: 200 °C, direct inlet



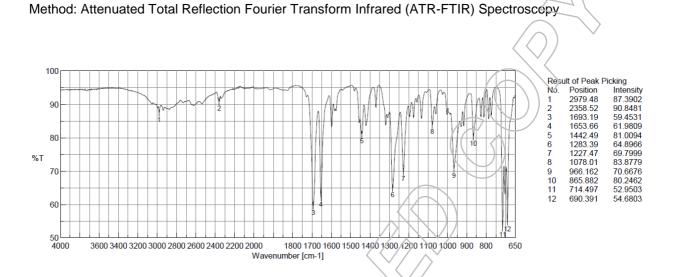
The signals of the mass spectrum and their interpretation are consistent with the structural formula.



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Ic. IR Spectrum



The signals of the IR spectrum and their interpretation are consistent with the structural formula.

II. Purity

The purity of the reference substance was analysed by high performance liquid chromatography (HPLC).

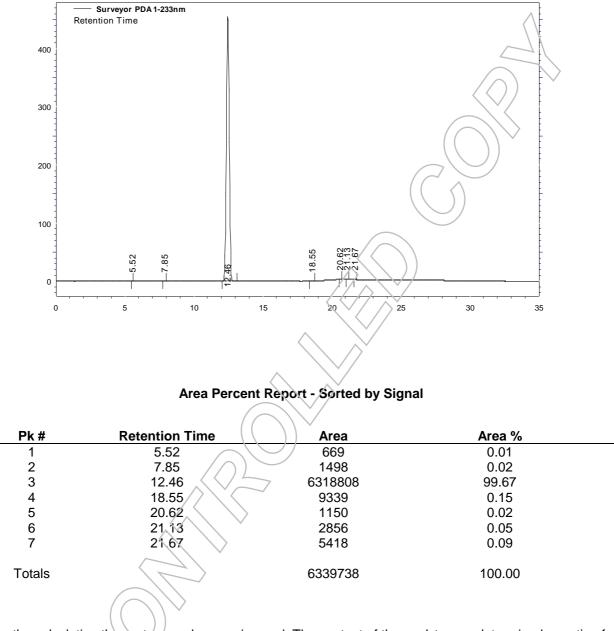
HPLC Conditions:

Column:	Conditions:	Detector:	Injector:
Pro C 18 RS	1.0 ml/min, 40 °C	DAD	Auto
5 µm, 150 x 4.6 mm	0 – 15 min Water/Acetonitrile 60/40	233 nm	5.5 μl; 0.1628 mg/ml in
$15 - 18 \text{ min Water/Acetonitrile to } 40/60$ $18 - 23 \text{ min Water/Acetonitrile } 40/60$ $23 - 30 \text{ min Water/Acetonitrile } 60/40$ $30 - 35 \text{ min Water/Acetonitrile } 60/40 \text{ (v/v);}$ $0.1 \% \text{ H}_3\text{PO}_4$			Water/Acetonitrile 50/50 (v/v)



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For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

Results:	
Average	99.67 %
Number of results	n=6
Standard deviation	0.01 %



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III. Water Content

Method: Karl Fischer titration

Results:

Average 0.08 % Number of results n=2

IV. Residual Solvents

Method: ¹H-NMR

No significant amounts of residual solvents were detected (< 0.05 %).

V. Final Result

Total impurities (HPLC)	0.33 %	\sim
Water content	0.08 %	
Residual solvents	No significant am	ounts of residual solvents were detected (< 0.05 %).
Assay (100 % method) ¹	99.59 %	

The assay is assessed to be 99.6 % 'as is'

The assay 'as is' is equivalent to the assay based on the not anhydrous and not dried substance respectively.

¹ The calculation of the 100 % method follows the formula:

Assay (%) = (100 % - KF - RES)

Purity HPLC (%) 100 %

Water (KF) and Residual solvents (RES) are considered as absolute contributions, HPLC purity is considered as relative contribution.

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Excellence through measurement