

Certificate of Analysis

Reference Material - Primary Standard

Product Name: Nortilidine Hydrochloride 1.0 mg/ml in Methanol (as free base)

Catalogue Number:	LGCAMP0134.02-01	
Lot Number:	149640	
		AND Enantiomer
CAS Number:	34596-11-7	—-H
Molecular Formula:	$C_{16}H_{21}NO_2 \ HCI$	
Molecular Weight:	295.80	
Solvent:	Methanol	НСІ
Volume per Ampoule:	Not less than 1 ml 1	0 0 0
Long-term Storage:	- 18 °C, dark	

Expiry Date:	November-2019
Intended Use:	The primary aim of this material is for identification, calibration and quantification.

Component	Concentration ("free base")	Uncertainty		
see product name	1.000 mg/ml ²	$U = 0.004 \text{ mg/ml}^{-3}$		
Uncertainty of the concentration is expressed as an expanded uncertainty in accordance with ISO 17025 and Guide 34 at the about 95 % level of confidence using a coverage factor of k = 2 and has been calculated by statistical analysis of our production system and incorporates uncertainty of the purity, material density and balance and weighing technique.				
Concentration based on material weighings and material purity factor (assay of the neat material).				

The solution's concentration and homogeneity are verified by independent method.

LGC certifies that this standard meets the specification stated in this certificate and warrants this product to meet the stated acceptance criteria through the retest date when stored unopened as recommended. Product should be used shortly after opening to avoid concentration changes due to evaporation. Warranty does not apply to ampoules stored after opening.

Release Date: Luckenwalde, February 2018

Signed:

8 pages

Dr. Sabine Schröder Unit for Reference Materials

¹ Ampoules are overfilled to ensure a minimum 1 ml volume fill. We advise laboratories to use measured volumes of this standard solution before diluting to the desired concentration.

² The value is based on the results of analytical techniques, which calibration and verification was carried out with standards traceable to SI-units. The value is expressed on a "free base" basis.

The concentration with its uncertainty is valid in the range between 19 °C and 25 °C.

The identity is verified by data from international scientific literature.

Gravimetrically prepared using qualified balances calibrated annually by accredited calibration service. Calibration verification performed daily prior to use utilizing weights traceable to SI via other mass standards.

³ The uncertainty "U" is the expanded uncertainty estimated in accordance with the Guide to the Expression of Uncertainty in Measurement (GUM). It is corresponding to a level of confidence of about 95 %. Standard uncertainties are indicated with "u".





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Additional information		
Concentration ("as is")	1.141 mg/ml	
Verification of Concentration and I	omogeneity	

to model of concontration and nonegonoly				
Lot Number	Verified Concentration (mg/m	I) % RSD - Homogeneity		
	Result Acceptance Criteria	Result Acceptance Criteria		
149640	1.010 ± 3 %	0.909 ≤ 3 %		
Concentration verified by HPLC				

Solution Standard Assay Parameters		External Calibration (100 % amount)		
Analysis Method	HPLC			
Column:	Hypersil Gold C18, 5 µm, 150 x 4.6 mm	Number of Measurements: 6		
Injector:	Auto; 1 µl; 1.0 mg/ml in Methanol			
Flow:	1.0 ml/min, 40 °C	Detector: DAD, 205 nm		
Conditions:	mob. phase A: Water + 0.1 % H_3PO_4 , mob. phase B: Acetonitrile + 0.1 % H_3PO_4	4		
	0-10 min A/B 82/18, 10-15 min A/B to 50/ 20-23 min A/B to 82/18, 23-30 min A/B 82			

Neat Material Data				
Product Name:	Nortilidine Hydrochloride			
CAS Number:	34596-11-7	34596-11-7		
Molecular Formula:	$C_{16}H_{21}NO_2\ HCI$			
Molecular Weight:	295.80			
Compound Lot:	149638			
Test		Method	I	Result
Melting Point (DSC) (°C)*		SOP 06-038		220 °C (dec.)
¹ H-NMR Spectrum*		SOP 06-053		conform / complies to structure
IR Spectrum*		SOP 06-036		conform / complies to structure
Mass Spectrum (ESI)*	÷	SOP 06	-022	conform / complies to structure
Assay by carbon titration (free base)*		Elementary Analysis		87.61 %
The expanded uncertainty according to the assay is $U = 0.31$ % (about 95 % level of confidence using a coverage factor of k = 2).				
Assay by carbon titration ("as is")*			99.93 %	

*: Validated method performed by ISO/IEC 17025 accredited testing lab

The assay of the neat material is verified by the 100 % method using HPLC, corrected with water (KFT) and residual solvents.





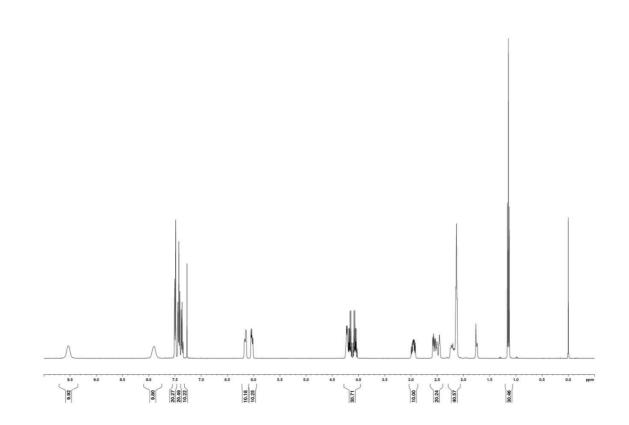
I. Identity

The identity of the reference substance (neat material) was established by the following analyses.

Ia. ¹H-NMR Spectrum

Conditions: 400 MHz, CDCl₃

The structure is confirmed with the signals of the spectrum and their interpretation.





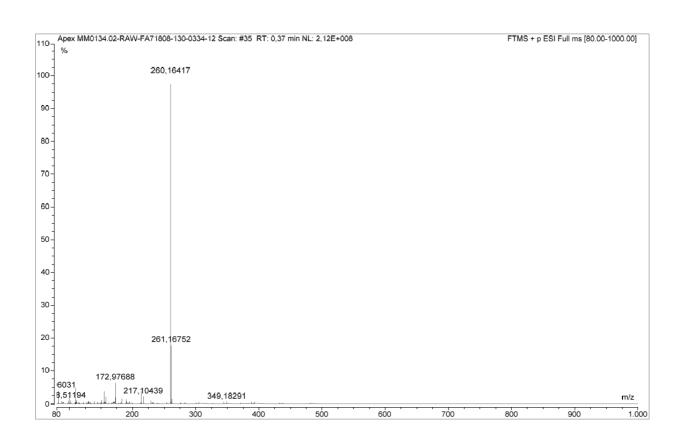
LGCAMP0134.02-01 Lot Number 149640

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Ib. Mass Spectrum

Method: 3.5 kV ESI+; capillary temperature: 269 °C



Theoretical value: 260.16451

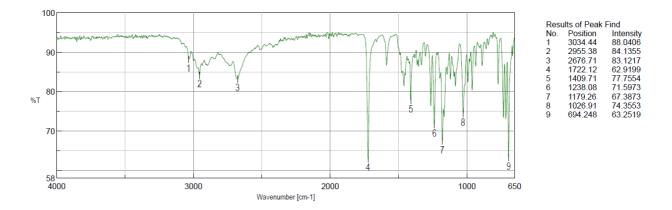
The signal of the MS spectrum is consistent with the theoretical value and its interpretation is consistent with the structural formula.





Ic. IR Spectrum

Method: attenuated total reflection fourier transform infrared (ATR-FTIR) spectroscopy



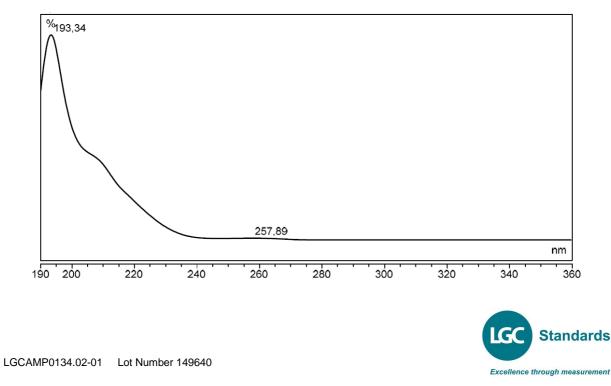
The signals of the IR spectrum and their interpretation are consistent with the structural formula.

Id. Melting Point (DSC)

220 °C (dec.)

Ie. UV Spectrum

Method: HPLC (DAD-detection)





II. Assay by Elementary Analysis (Carbon Titration – neat material)

Method: percentage carbon found in relation to percentage carbon as calculated for molecular formula

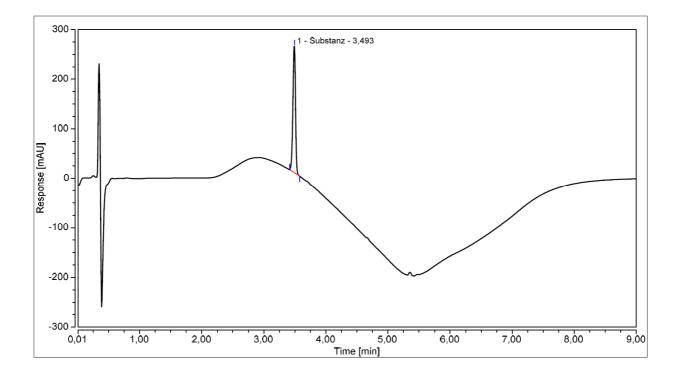
Results:

Arithmetic mean (n=3)99.93 % (mass fraction)Uncertainty U0.35 %

III. Purity

Illa. High Performance Liquid Chromatography (HPLC)

The purity of the reference substance (neat material) was analysed by high performance liquid chromatography (HPLC).







Area Percent Report - Sorted by Signal

Pk #	Retention Time	Area	Area %	
1	3.493	12.526	100.00	
Totals		12.526	100.00	

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

Column:	Conditions:	Detector:	Injector:
Cortecs UPLC C18+	0.5 ml/min, 40 °C	DAD	Auto
1.6 µm, 75 x 2.1 mm	0-1 min Water/Acetonitrile 98/2	200 nm	3 µl; 0.0512 mg/ml in
	1-4 min Water/Acetonitrile to 2/98		Water/Acetonitrile 50/50 (v/v)
	4-5 min Water/Acetonitrile to 98/2		
	5-9 min Water/Acetonitrile 98/2 (v/v);		
	0.1 % HCOOH		

Results:

HPLC Conditions:

Arithmetic mean (n=3) 100.00 %

IIIb. Water Content

Method: coulometric Karl Fischer titration

Results:

Arithmetic mean (n=3) 0.07 % (mass fraction)

IIIc. Residual Solvents

Method: ¹H-NMR

No significant amounts of residual solvents were detected (< 0.05 %).





IV. Stability and Homogeneity

Accelerated stability studies indicate no significant instability. The given validity period is based on this data. This is backed up by historical data over the range of several years for the neat substance. Homogeneity assured by validated process of preparation (incl. ampoulation), verified by homogeneity testing (HPLC).

V. Further Information

General

For laboratory use only. Not suitable for human or animal consumption.

This material conforms to the characteristics of a primary standard as described within ISO Guide 30 (Terms and definitions used in connection with reference materials).

The certified values quoted in this certificate are LGC's best estimate of the true values within the stated uncertainties and based on the techniques described in this certificate.

Handling of the RM

Before usage of the RM, it should be allowed to warm to room temperature. The concentration with its uncertainty is guaranteed in the range between 19 °C and 25 °C. The uncertainty accounts for the temperature-dependent density in this range.

Quality Control Assessment

The product quality is controlled by regularly performed quality control tests (retests).

